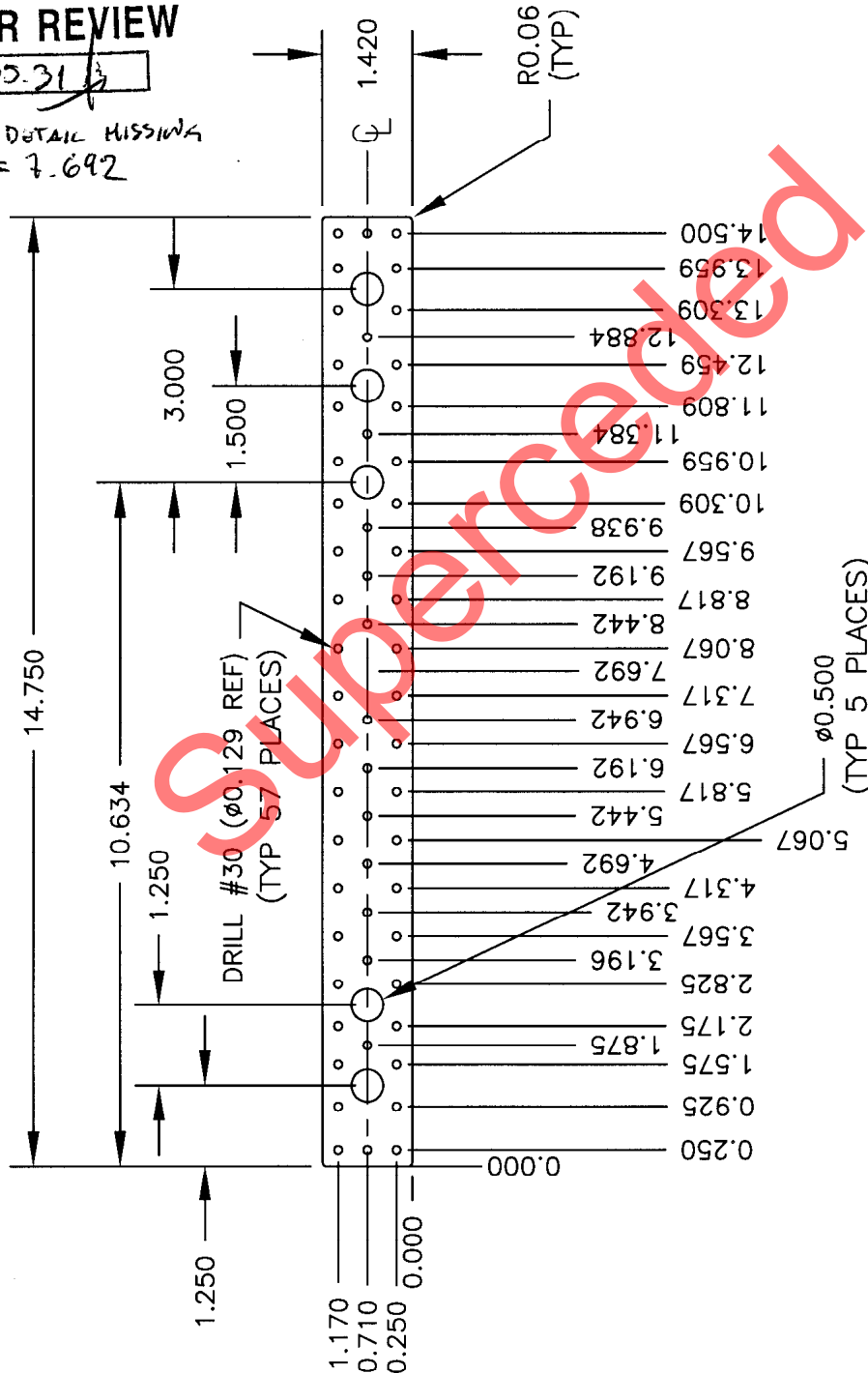


**DART**

|                        |                         |  |                        |
|------------------------|-------------------------|--|------------------------|
| DESIGN<br>CP           | DRAWN BY<br>CP          | DART AEROSPACE USA, INC.<br>PORT HADLOCK, WA |                        |
| CHECKED<br>[Signature] | APPROVED<br>[Signature] | DRAWING NO.<br>D3283                         | REV. D<br>SHEET 1 OF 2 |
| DATE<br>05.08.09       | TITLE<br>DOUBLER        |  | SCALE<br>1:3           |
| A                      | 04.05.06                | NEW ISSUE                                    |                        |
| B                      | 04.08.09                | 10.882 WAS 11.502                            |                        |
| C                      | 05.03.16                | CHANGE HOLE PATTERN FOR -1                   |                        |
| D                      | 05.08.09                | REDESIGN                                     |                        |

**UNDER REVIEW**

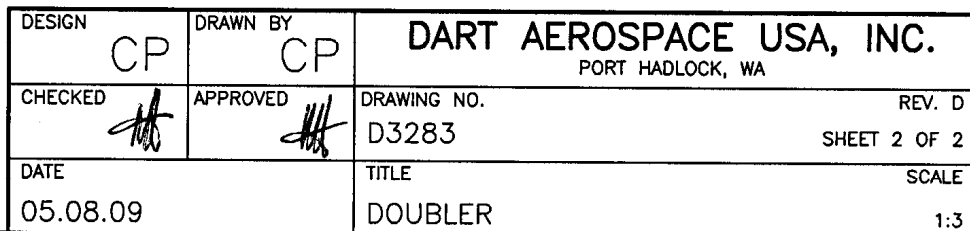
07.05.31

HOLE DETAIL MISSING  
@ X=7.692**D3283-1 DOUBLER**

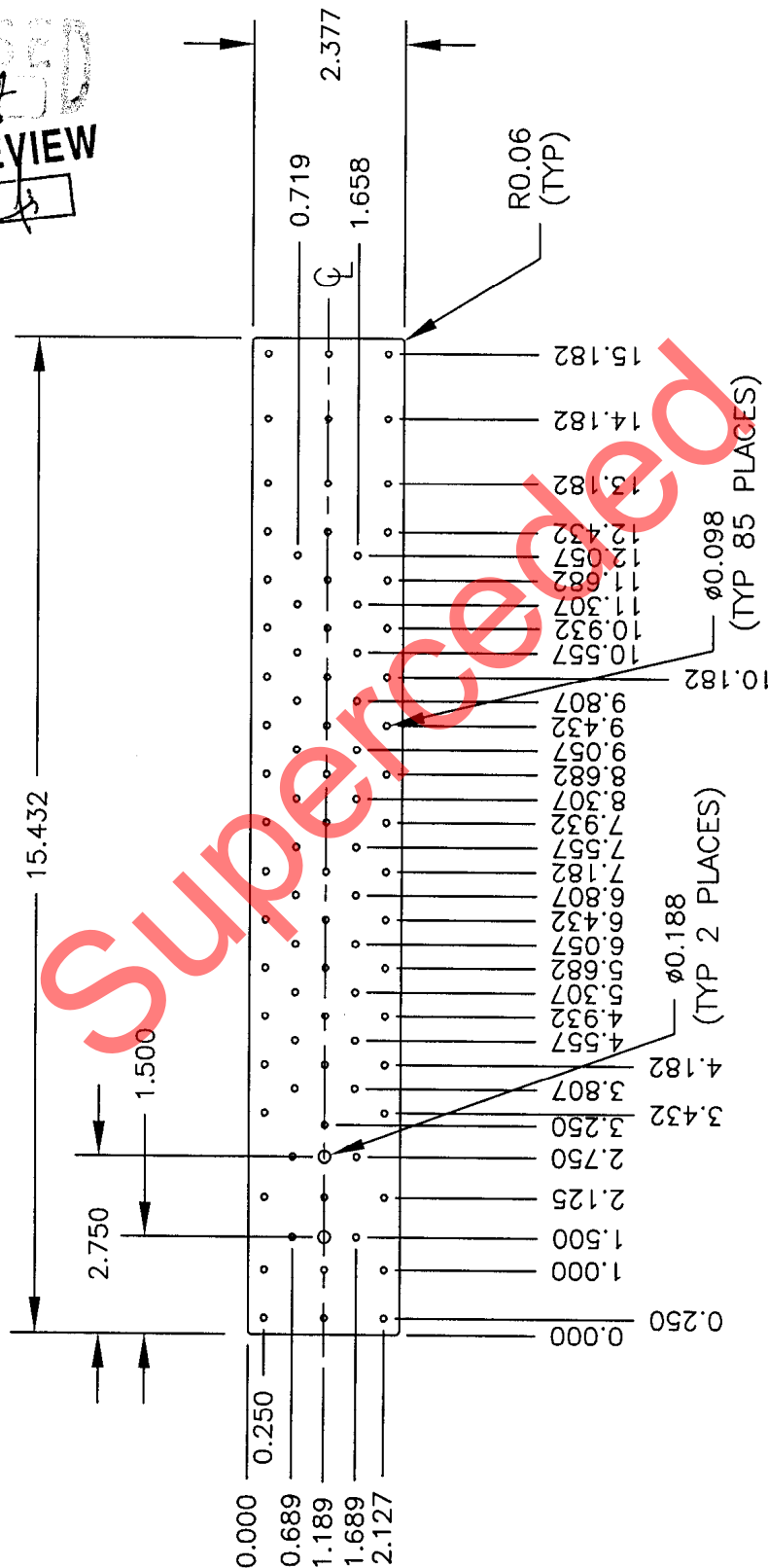
- 1) MATERIAL: 6061-T6, 0.063 THICK (QQ-A-250/11, REF DART SPEC. M6061T6S.063).
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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02.05.31/3



- 1) MATERIAL: 6061-T6, 0.080 THICK (QQ-A-250/11, REF DART SPEC. M6061T6S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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